

Optimization of Microchannel Heat Sinks Using Entropy Generation Minimization Method

M. M. Yovanovich W. A. Khan J. R. Culham

Microelectronics Heat Transfer Laboratory Department of Mechanical Engineering University of Waterloo

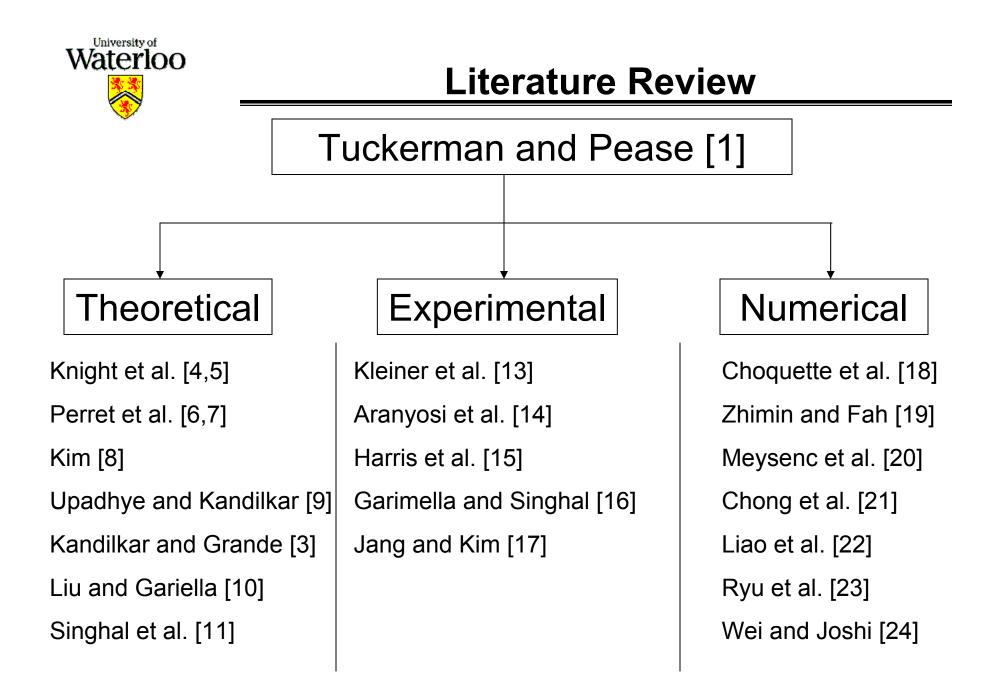


Agenda

- Introduction
- Literature Review
- Objectives
- Assumptions
- Modeling
- Results
- Summary and Conclusions
- Acknowledgments



- Dissipate high heat fluxes with small ΔT
- High heat transfer coefficients and lower friction factors due to slip
- Used in microelectronics, aviation and aerospace, medical treatment, biological engineering, material sciences, cooling of high temperature superconductors, and thermal control of film deposition



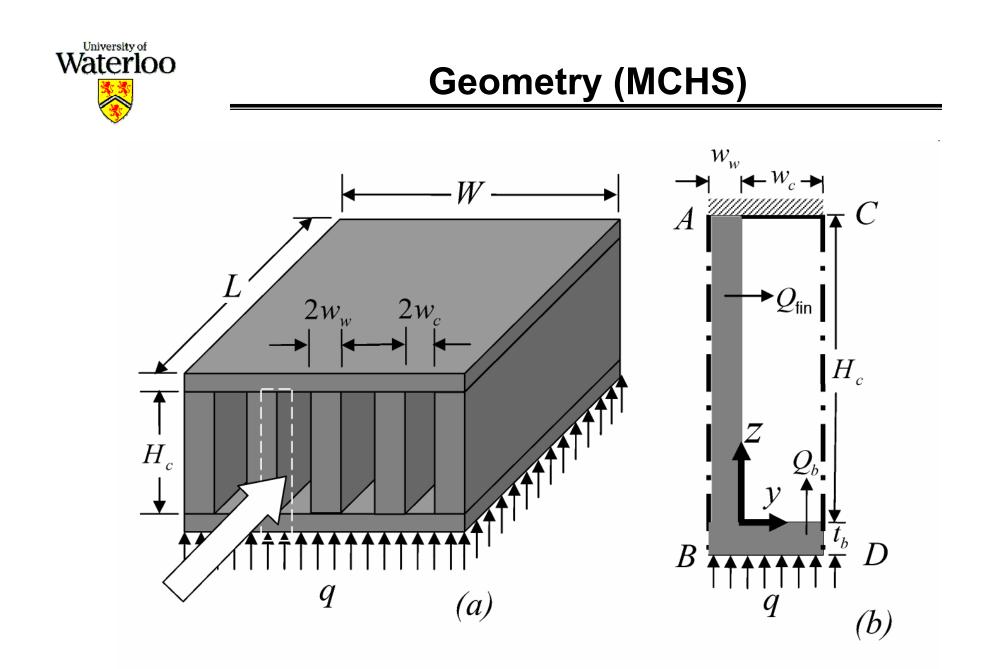


Previous Optimization Objectives:

- Minimize thermal resistance R_{th} for given ΔP
- Minimize pumping power for specified R_{th}

Current Objectives:

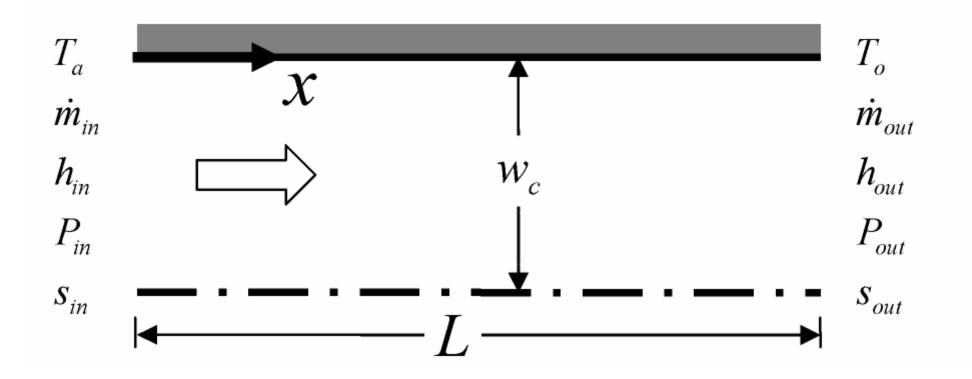
 Minimize both thermal resistance and pressure drop simultaneously using EGM method



SEMI-THERM 22, March 14-16, 2006, Dallas, TX, USA



Geometry (MCHS)





- 1. Uniform heat flux on bottom surface
- 2. Steady, laminar, fully developed and 2-D flow
- 3. Incompressible fluid
- 4. Constant thermophysical properties
- 5. Slip flow $(0.001 \le \text{Kn} \le 0.1)$ with negligible creep effects $(\text{Kn} = \lambda/D_h)$
- 6. Microchannel with smooth surfaces



Entropy Generation Rate

Mass balance:

Energy balance:

Entropy balance:

Entropy generation rate:

$$S_{gen} = \frac{Q^2 R_{th}}{T_a T_b} + \frac{\dot{m} \Delta P}{\rho T_a}$$

SEMI-THERM 22, March 14-16, 2006, Dallas, TX, USA

 S_q



Entropy Generation Rate (Contd.)

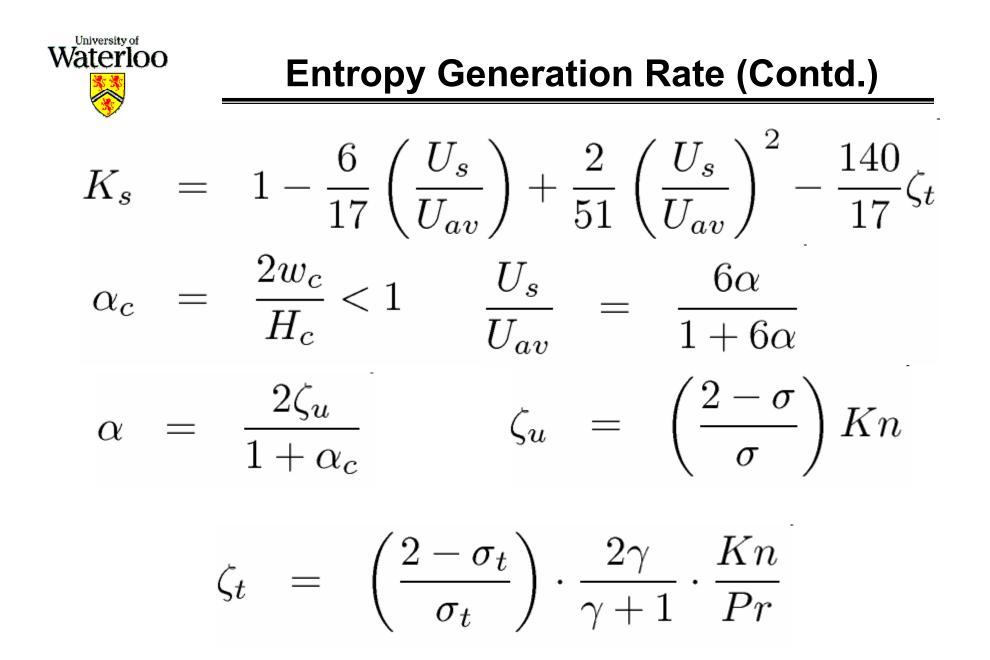
$$R_{th} = \frac{1}{h_{av}A} + \frac{1}{\dot{m}C_p}$$
$$\Delta P = \frac{\rho U_{av}^2}{2} \left[k_{ce} + \left(f \frac{L}{D_h} \right) \right]$$

with

$$U_{av} = \frac{\dot{m}}{N\rho(2w_c)H_c}$$

$$N = \frac{W - w_w}{w_c + w_w}$$

$$Nu_{D_h} = \frac{h_{av}D_h}{k_f} = \frac{140}{17(1 + \alpha_c)K_s}$$





Entropy Generation Rate (Contd.)

$$f = \frac{24}{Re_{D_h}} \left(\frac{1}{1+6\alpha}\right) \left(\frac{1}{1+\alpha_c}\right)$$
$$k_{ce} = 1.79 - 2.32 \left(\frac{w_c}{w_c+w_w}\right) + 0.53 \left(\frac{w_c}{w_c+w_w}\right)^2$$

with

$$Re_{D_h} = \frac{U_{av}D_h}{\nu}$$
$$D_h = \frac{4w_c}{1+\alpha_c}$$



minimize
$$f(\mathbf{x}) = S_{gen}(\mathbf{x})$$

subject to the equality constraints:

$$g_j(\mathbf{x}) = 0, \quad j = 1, 2, ..., m$$

and inequality constraints

$$l_j(\mathbf{x}) \ge 0, \qquad j = m+1, \dots, n$$
$$\mathcal{L}(\mathbf{x}, \lambda, \chi) = f(\mathbf{x}) + \sum_{j=1}^m \lambda_j g_j(\mathbf{x}) - \sum_{j=m+1}^n \chi_j l_j(\mathbf{x})$$



Assumed Parameter Values

Parameter	Assumed Values
Channel or heat sink length, L (mm)	51
Width of heat sink, W (mm)	51
Channel height, H_c (mm)	1.7
Channel width, $2w_c \pmod{2}$	0.25
Fin thickness, $2w_w$ (mm)	0.14
Thermal conductivity of solid $(W/m \cdot K)$	148
Thermal conductivity of air $(W/m \cdot K)$	0.0261
Density of air (kg/m^3)	1.1614
Specific heat of air $(J/kg \cdot K)$	1007
Kinematic viscosity (m^2/s)	1.58×10^{-5}
Prandtl number (air)	0.71
Heat flux (W/cm^2)	15
Volume flow rate (m^3/s)	0.007
Ambient temperature (° C)	27
Tangential momentum accommodation coefficient	0.85
Thermal energy coefficient	0.85

Reference: Kleiner et al. [13]

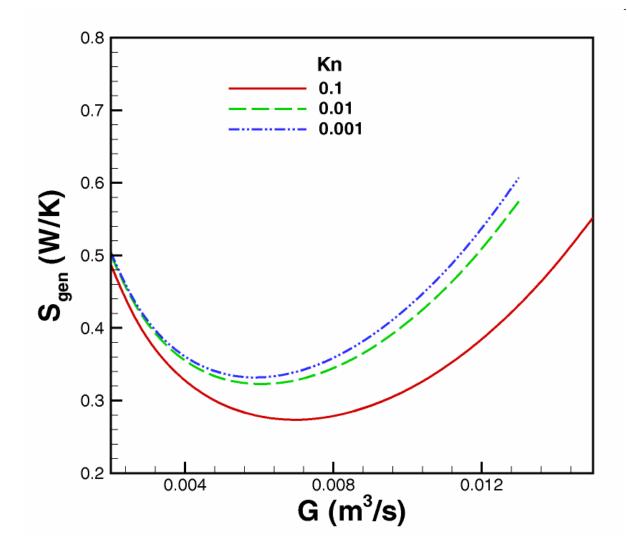


Results of Optimization

Kn	G	Optimized Design Variables		Performance Parameters		
		Channel Aspect Ratio	Fin Spacing Ratio	R_{hs}	ΔP	S_{gen}
	$\left[\begin{array}{c} m^3/s \end{array} \right]$	α_c	eta	K/W	Pa	W/K
0.1	0.005	0.164	3.06	0.201	924	0.463
	0.007	0.194	4.99	0.160	902	0.398
	0.009	0.222	7.31	0.142	895	0.370
0.01	0.005	0.172	3.13	0.224	1549	0.511
	0.007	0.203	5.16	0.189	1485	0.462
	0.009	0.233	7.59	0.177	1441	0.451
0.001	0.005	0.175	3.16	0.229	1673	0.521
	0.007	0.207	5.20	0.195	1591	0.476
	0.009	0.237	7.67	0.185	1537	0.468

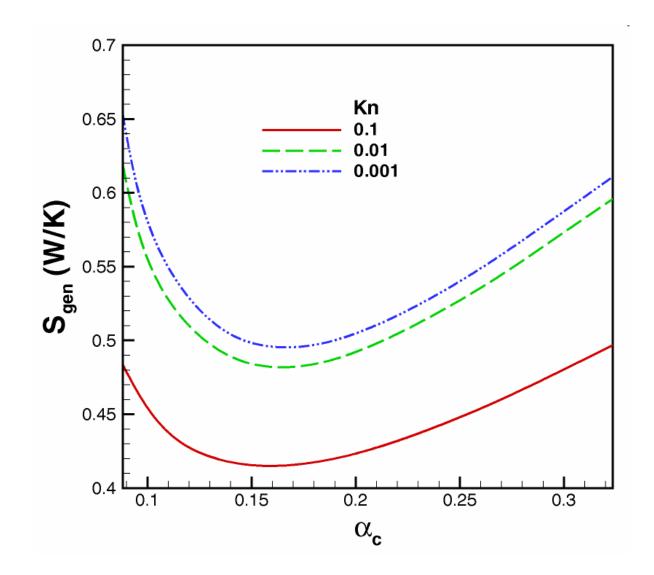


Effect of Volume Flow Rate on S_{gen}



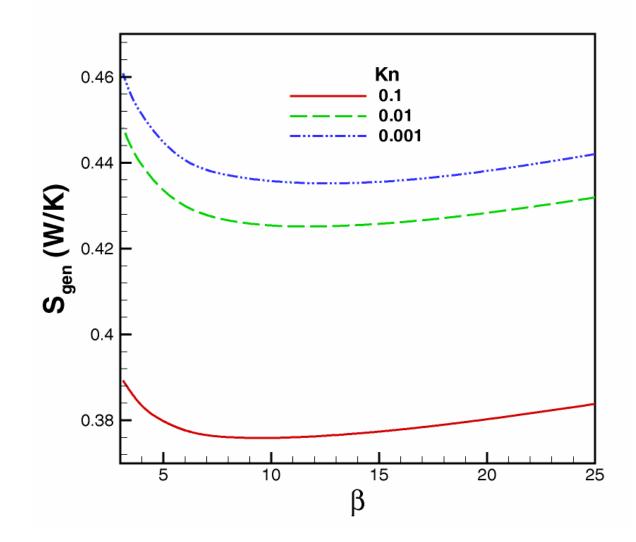


Effect of Channel Aspect Ratio on S_{gen}



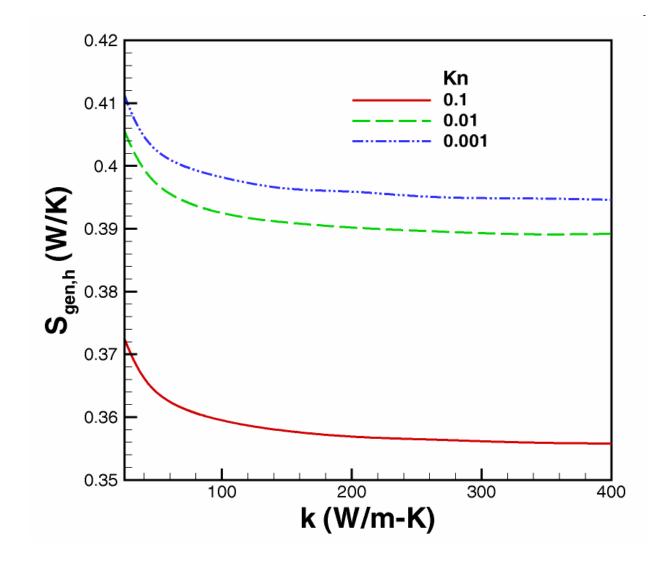


Effect of Fin Spacing Ratio on S_{gen}

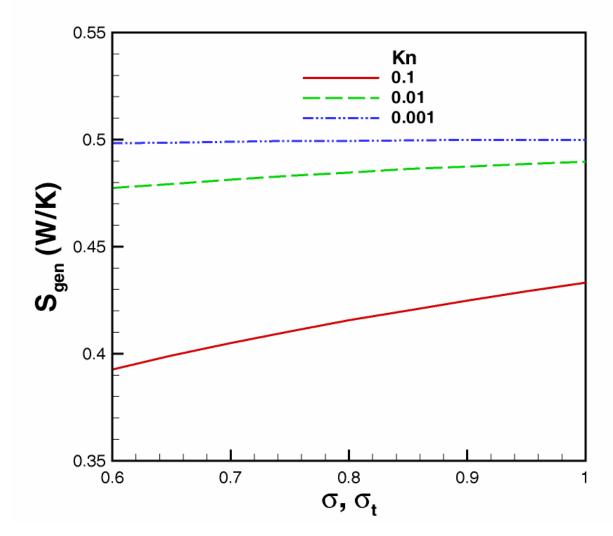




Effect of Heat Sink Material on S_{gen}







SEMI-THERM 22, March 14-16, 2006, Dallas, TX, USA



- Due to slip flow and temperature jump, fluid friction decreases and heat transfer increases
- Thermal resistance and pressure drop decrease with increase in volume flow rate and increase with decrease in Knudsen number
- Optimum channel aspect ratio and fin spacing ratio increase with volume flow rate



- Optimum entropy generation rate decreases with increase in Knudsen number
- Low thermal conductivity heat sinks with large number of microchannels gives acceptable performance in terms of entropy generation rate
- For fixed Knudsen numbers, lower tangential momentum and energy accomodation coefficients result in higher entropy generation rates



The authors gratefully acknowledge the financial support of

- Natural Sciences and Engineering Research Council of Canada
- Centre for Microelectronics Assembly and Packaging