

Experimental and Analytical Investigation of Compact Liquid Cooled Heat Sinks

M. Zugic, J. Richard Culham and P. Teertstra

Microelectronics Heat Transfer Laboratory
Department of Mechanical Engineering
University of Waterloo
Waterloo, Ontario, Canada

Y. Muzychka

Faculty of Engineering and Applied Science
Memorial University of Newfoundland
St. John's, Newfoundland, Canada

K. Horne, E. Knapp and J.-F. de Palma

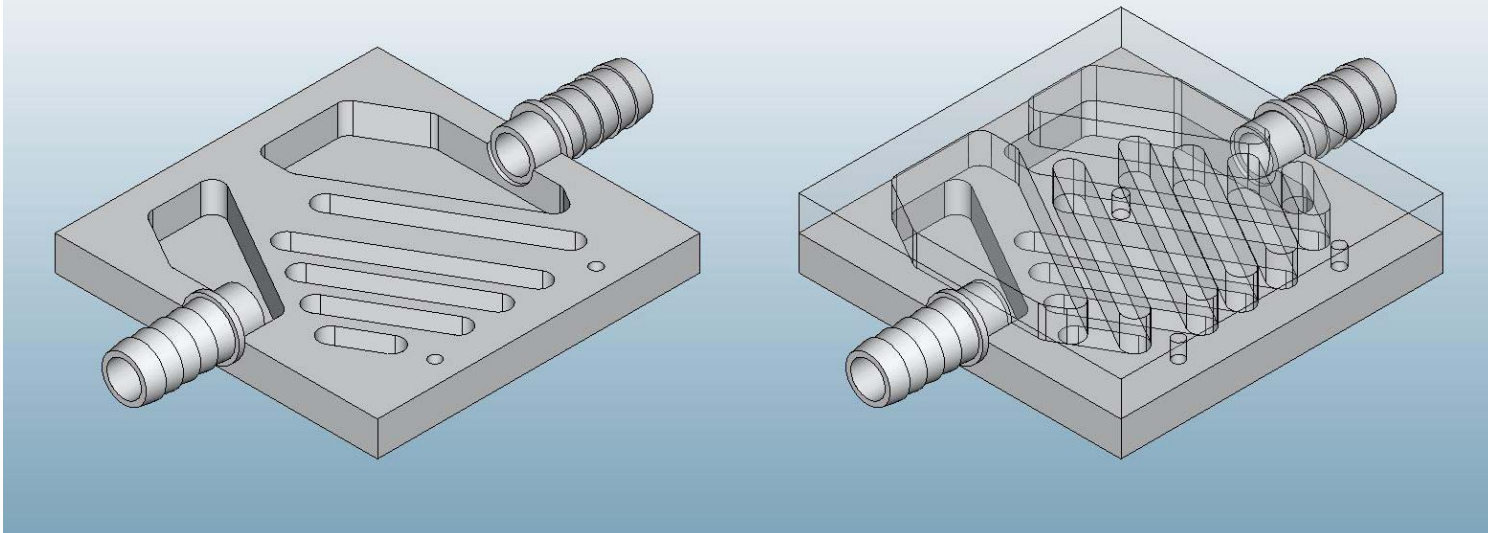
Ferraz Shawmut Inc.
374 Merrimac St.
Newburyport, Massachusetts, USA

Outline

- Introduction, problem description, objectives
- Experimental measurements
- Model development and validation
- Summary and conclusions

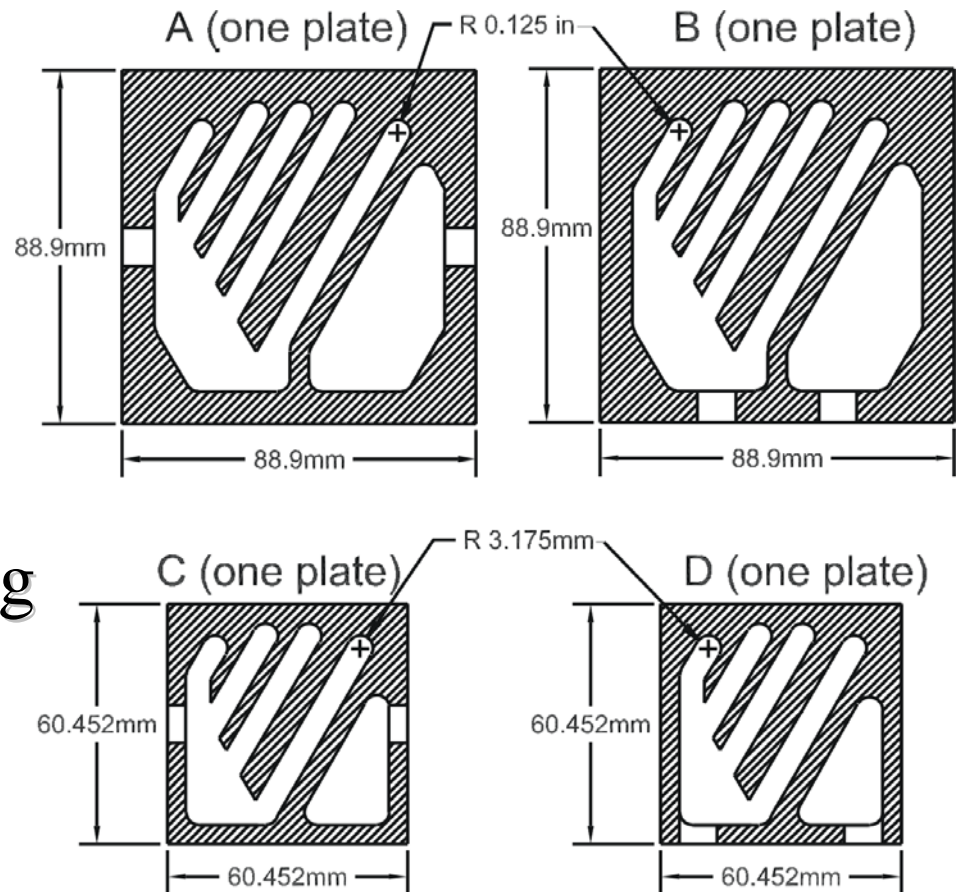
Introduction

- Collaborative project to improve *calistor* design methodology
- **Goal:** to provide design tools in form of analytical models as an alternative to current trial-and-error approach
- Model includes common design features of current *calistor*
 - Two identical halves joined together to form flow passages
 - Angled channels, equal cross sectional dimensions
 - Plenums with fixed inlet, outlet locations

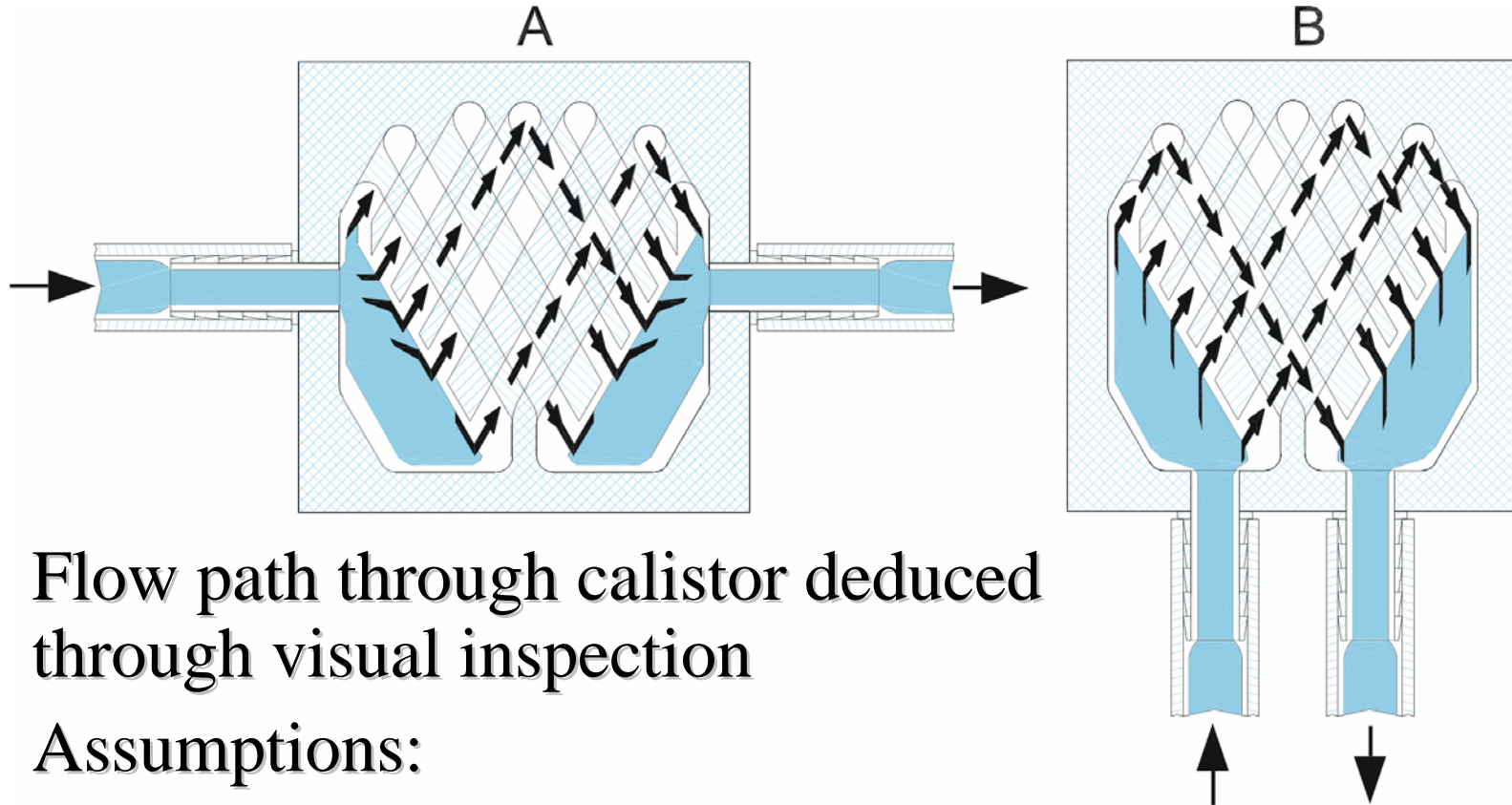


Objectives

- Develop analytical models for pressure drop and thermal resistance for current calistor design
- Function of:
 - Geometry
 - Flow rate
 - Fluid properties
- Validate the models using experimental data from four existing calistors

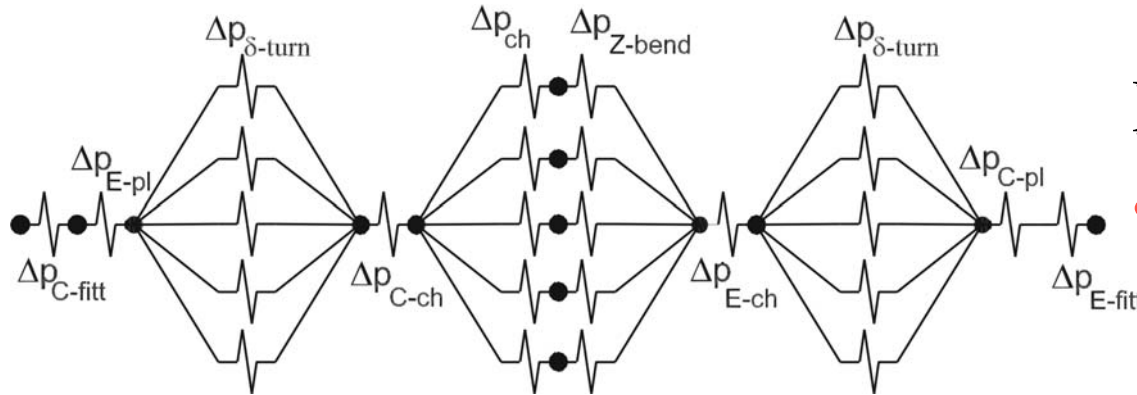


Pressure Drop Model

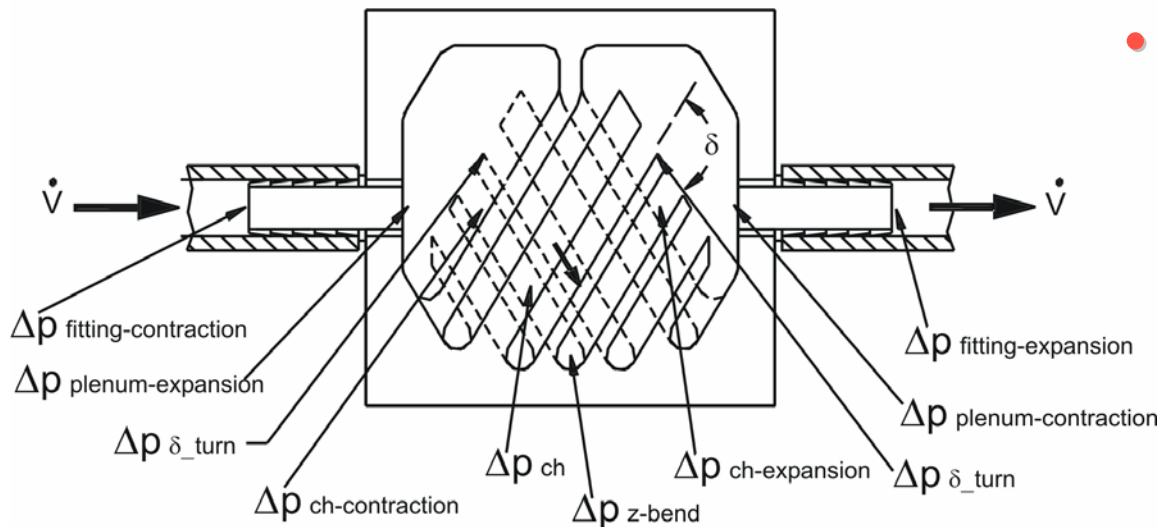


- Flow path through calistor deduced through visual inspection
- Assumptions:
 - Flow evenly distributed among all channels
 - Flow continues to end of channel before turning (Z-bend)
 - Uniform fluid temperature, constant properties

Hydraulic Resistance Network



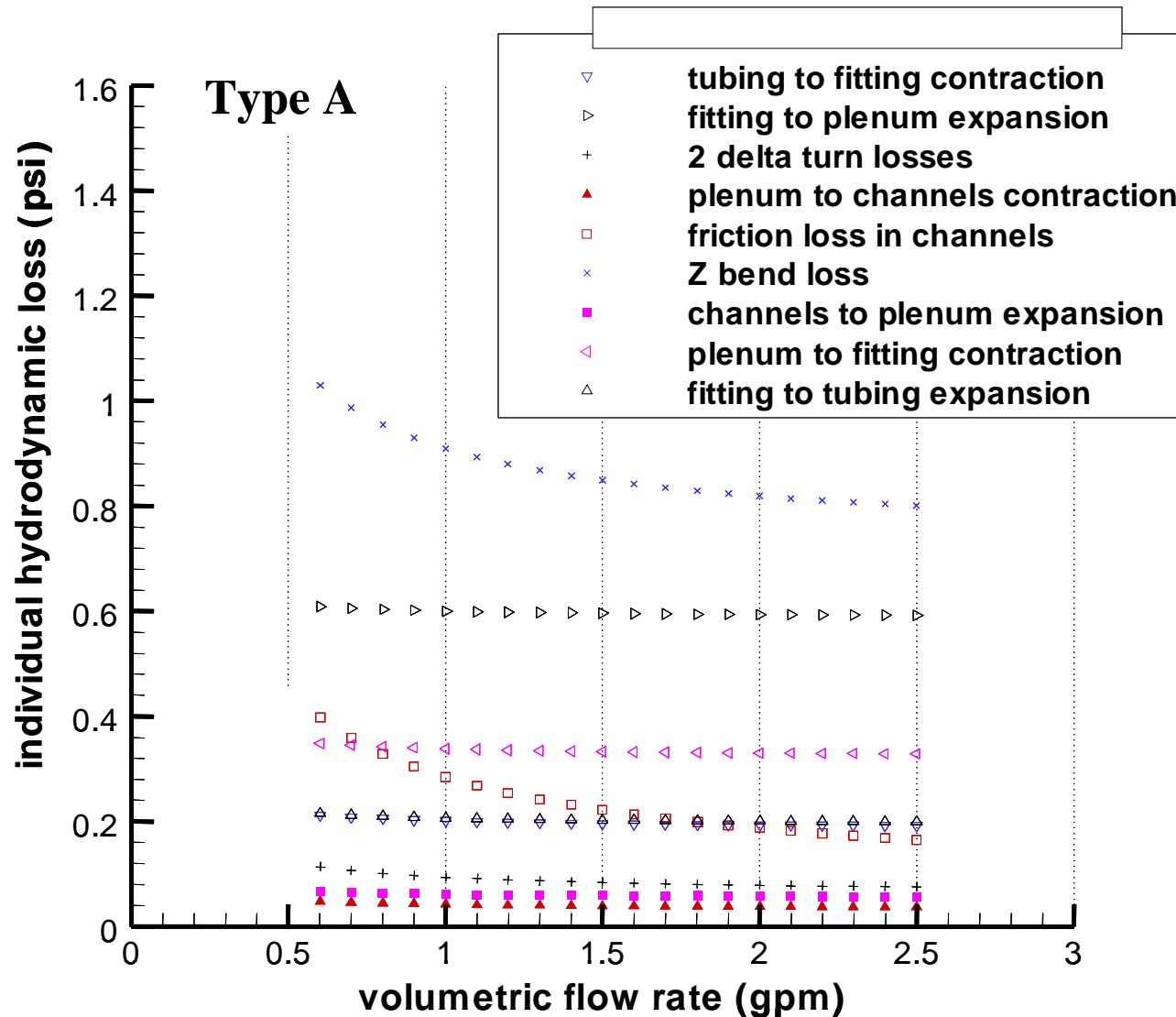
A



Loss coefficients:

- Handbook correlations (Idelchik, Blevins, White)
 - Contraction / expansion
 - Angled bend
- Analytical models (Muzychka)
 - Frictional losses in channel flow

Pressure Drop Model Components



Thermal Resistance Model

- Assume uniform wall temperature boundary conditions
- Energy balance

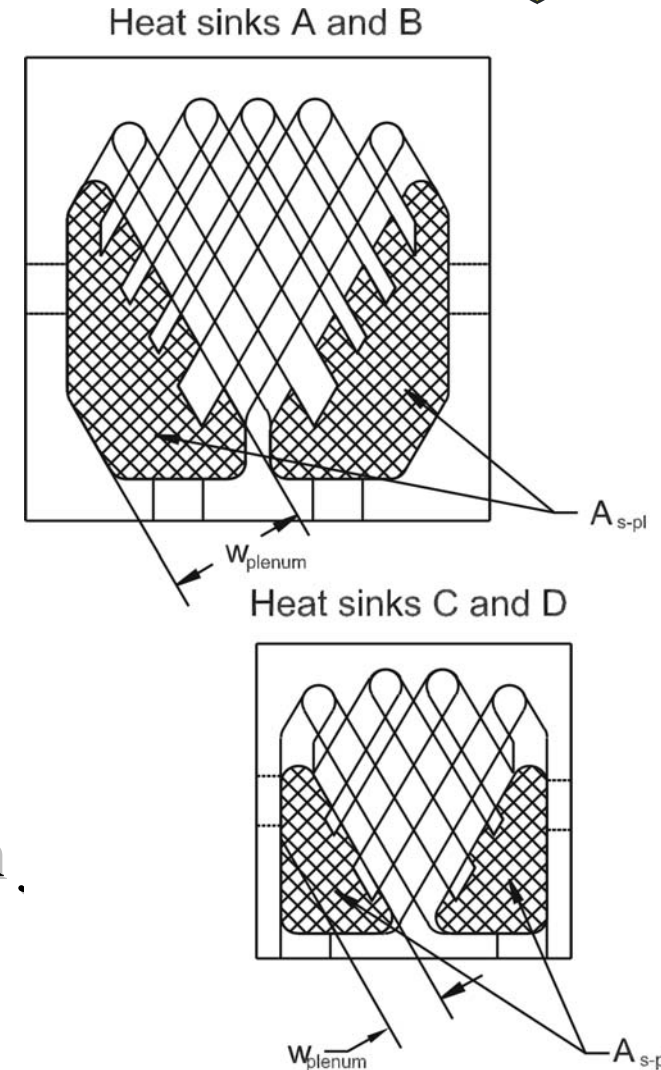
$$Q_{tot} = Q_{core} + 2Q_{plenum}$$

$$\bar{h}_{tot} A_{tot} \Delta T_{lm} = \bar{h}_{ch} A_{core} \Delta T_{lm} + 2\bar{h}_{plenum} A_{plenum} \Delta T_{lm}$$

$$\bar{h}_{tot} = \bar{h}_{ch} \frac{A_{core}}{A_{tot}} + 2\bar{h}_{plenum} \frac{A_{plenum}}{A_{tot}}$$

- Non-dimensionalize using Colburn,

$$j Re = \frac{\overline{Nu}}{Pr^{1/3}} = \frac{1}{Pr^{1/3}} \frac{\bar{h}_{tot} \sqrt{A_{tot}}}{k_f}$$



Duct Heat Transfer Model

- Model for average Nusselt number for a plain UWT duct (Muzychka, 2000)

$$Nu_{\sqrt{A}}(\ell^*) = \left[\left(\left\{ C_1 C_2 \left(\frac{f Re_{\sqrt{A}}}{\ell^*_{\sqrt{A}}} \right)^{1/3} \right\}^5 + \left\{ C_3 \left(\frac{f Re_{\sqrt{A}}}{8\sqrt{\pi} \varepsilon^\gamma} \right) \right\}^5 \right)^{m/5} + \left(\frac{C_4 f(\text{Pr})}{\sqrt{\ell^*_{\sqrt{A}}}} \right)^m \right]^{1/m}$$

$$f(\text{Pr}) = \frac{0.564}{\left[1 + (1.664 \text{Pr}^{1/6})^{9/2} \right]^{2/9}} \quad z^*_{\sqrt{A}} = \frac{z / \sqrt{A}}{Re_{\sqrt{A}} \text{Pr}} \quad Re_{\sqrt{A}} = \frac{\rho \sqrt{A} V_{duct}}{\mu}$$

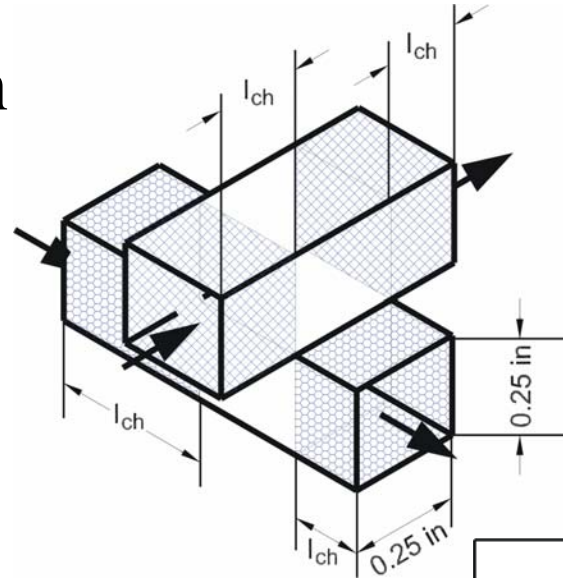
$$z = \begin{cases} L_{plenum}, & \text{effective channel length of plenum} \\ L_{ch}, & \text{core channel length} \end{cases}$$

Heat Transfer Coefficients

- Core modeled based on equivalent unit cell

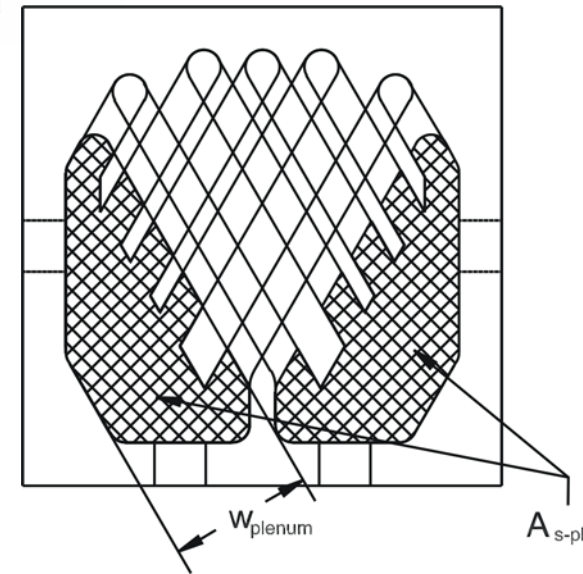
$$l_{ch} \cong 6mm$$

$$A_{ch} = (0.25in)^2$$



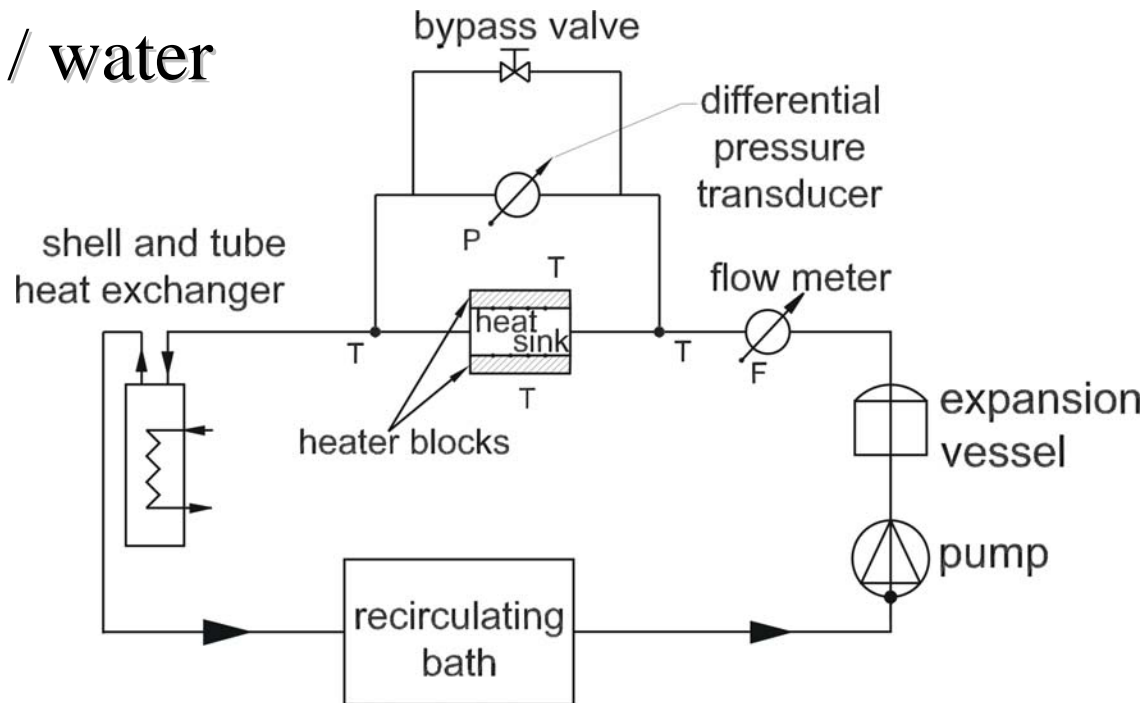
- Plenum modeled as straight rectangular ducts with effective length L_{plenum}

$$A_{s-pl} = 2(W_{plenum} + H_{plenum}) \times L_{plenum}$$



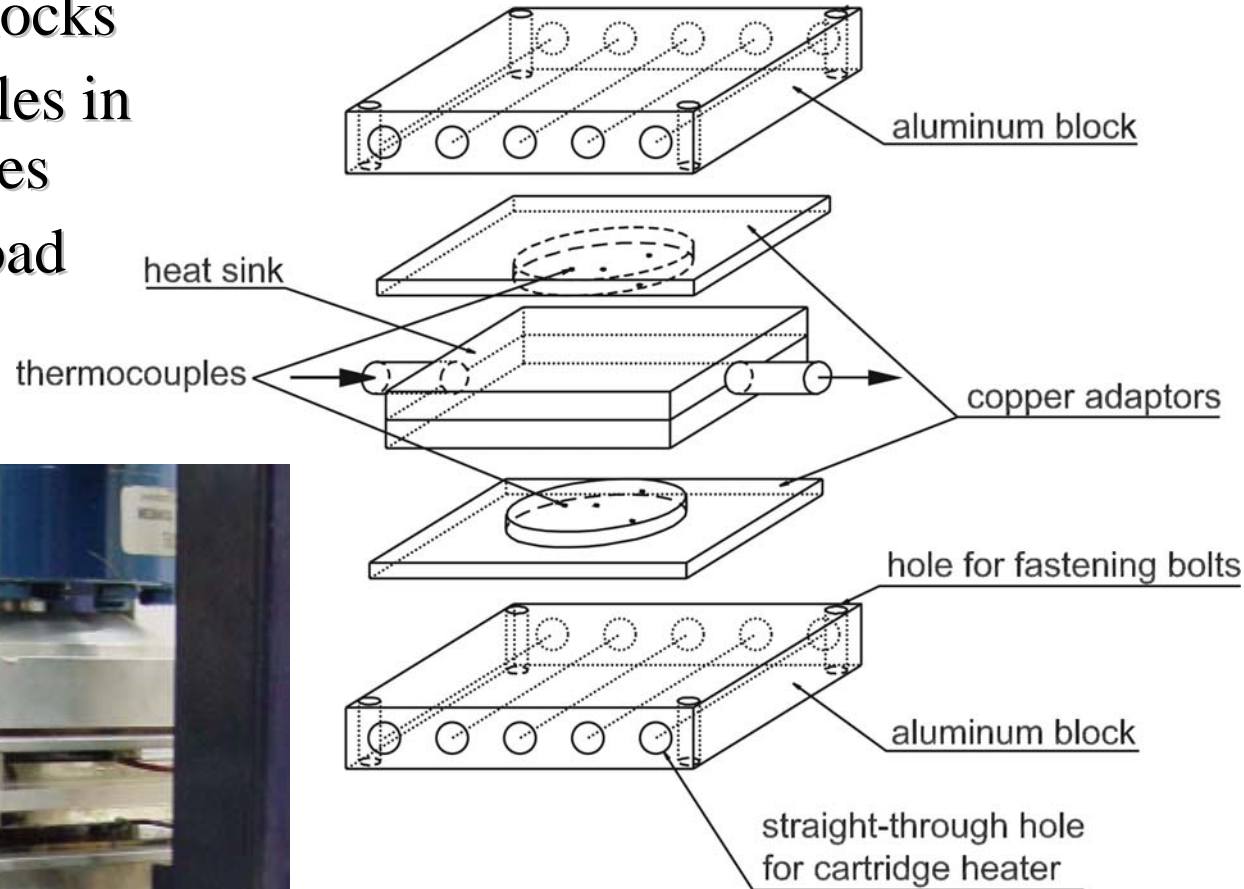
Experimental Measurements

- Measurements for thermal resistance, pressure drop performed separately for 4 different calistors
- T-type thermocouples measure surface temperatures, fluid temperature rise between inlet and outlet
- 1:1 Ethylene glycol / water mixture
- 0.5 to 2.5 *gpm*
- $Q_{in} = 1.5 \text{ kW}$



Experimental Apparatus

- Cartridge heaters in aluminum heater blocks
- T-type thermocouples in copper adaptor plates
- Hydraulic press / load cell for repeatable, uniform load



Data Analysis

- Total heat transfer rate

$$Q = \rho \dot{V} c_p (T_{out} - T_{in})$$

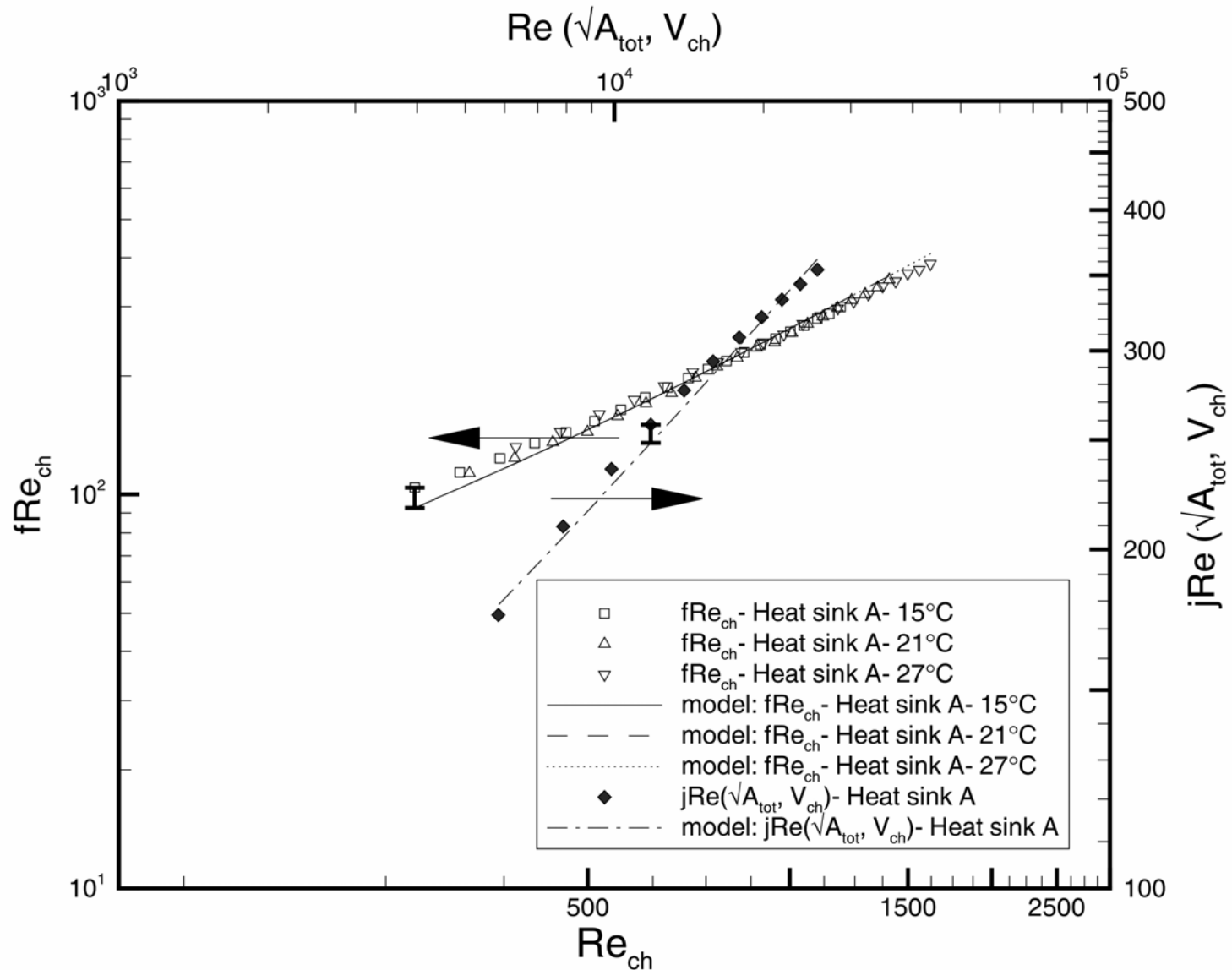
- Total heat transfer coefficient

$$h_{tot-exp} = \frac{\rho \dot{V} c_p (T_{out} - T_{in})}{A_{tot} \Delta T_{lm}} \quad \Delta T_{lm} = \frac{T_{out} - T_{in}}{\ln \left(\frac{T_s - T_{in}}{T_s - T_{out}} \right)}$$

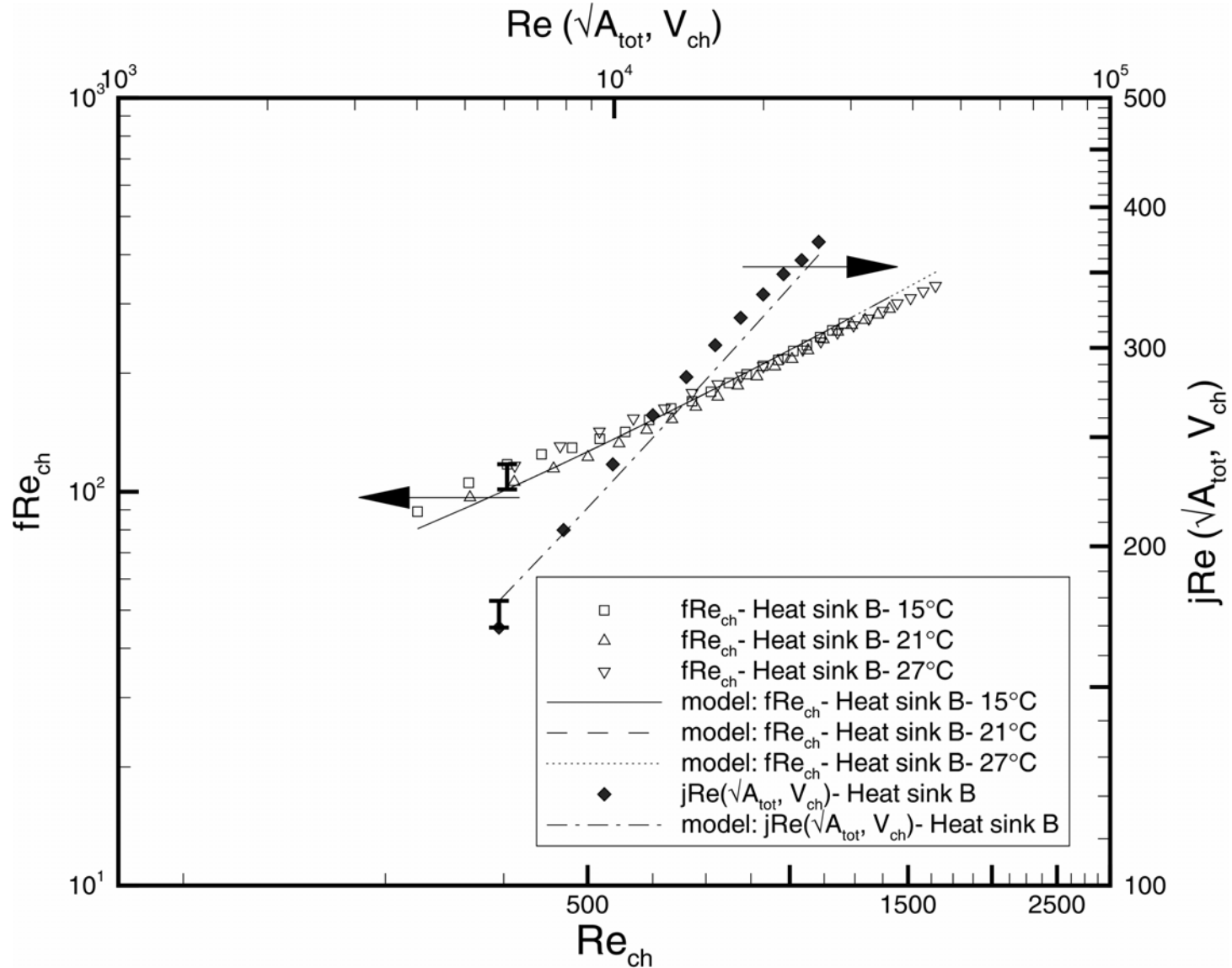
- Non-dimensional parameters

$$\text{Re}_{ch} = \frac{\rho b V_{ch}}{\mu} \quad f = \frac{\Delta p_{tot} A_{ch}}{\frac{1}{2} \rho V_{ch}^2} \quad \text{Re}_{\sqrt{A_{tot}}} = \frac{\rho \sqrt{A_{tot}} V_{ch}}{\mu} \quad j \text{Re} = \frac{h_{tot} \sqrt{A_{tot}}}{k_f} \frac{1}{\text{Pr}^{1/3}}$$

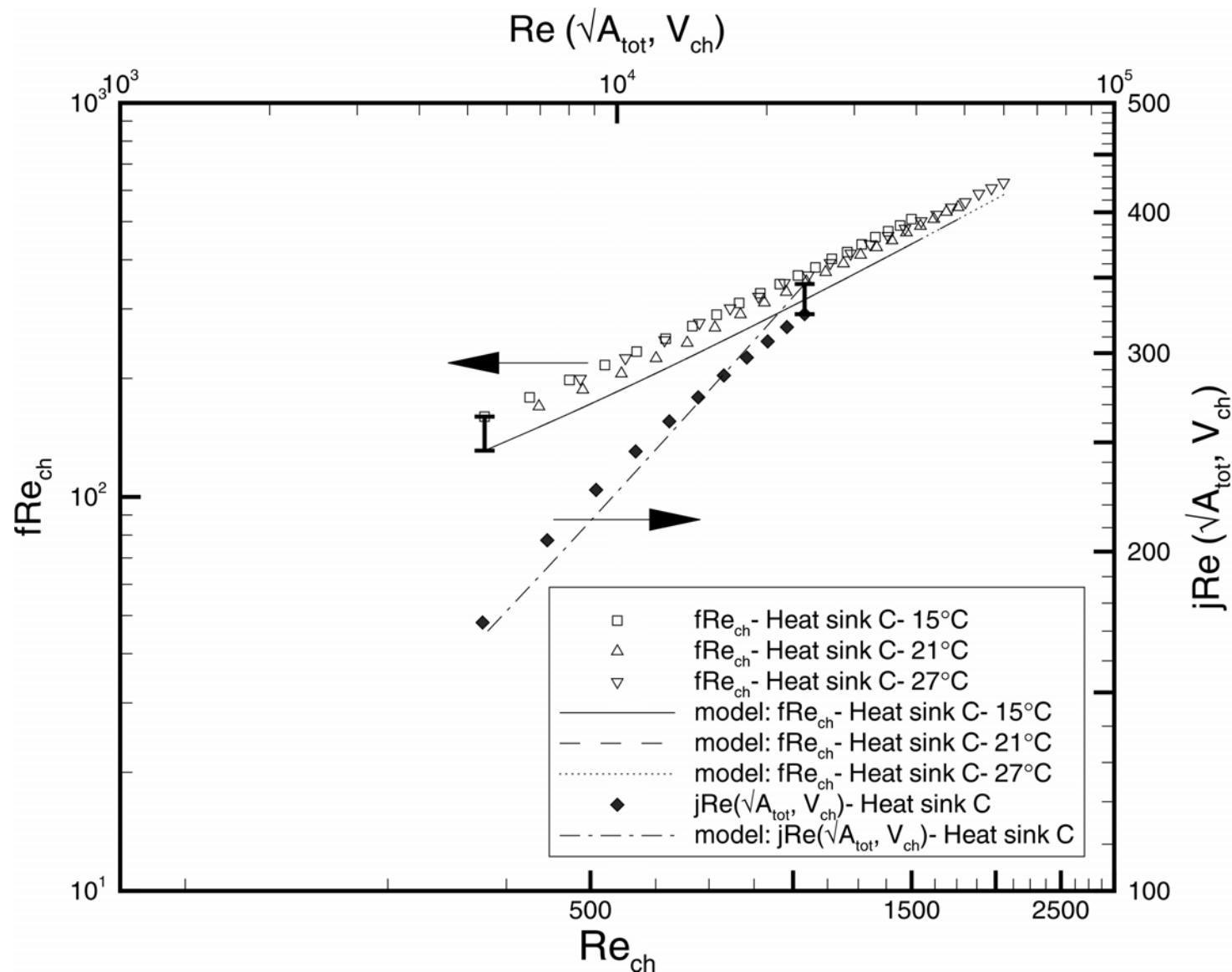
Model Validation – Heat Sink A



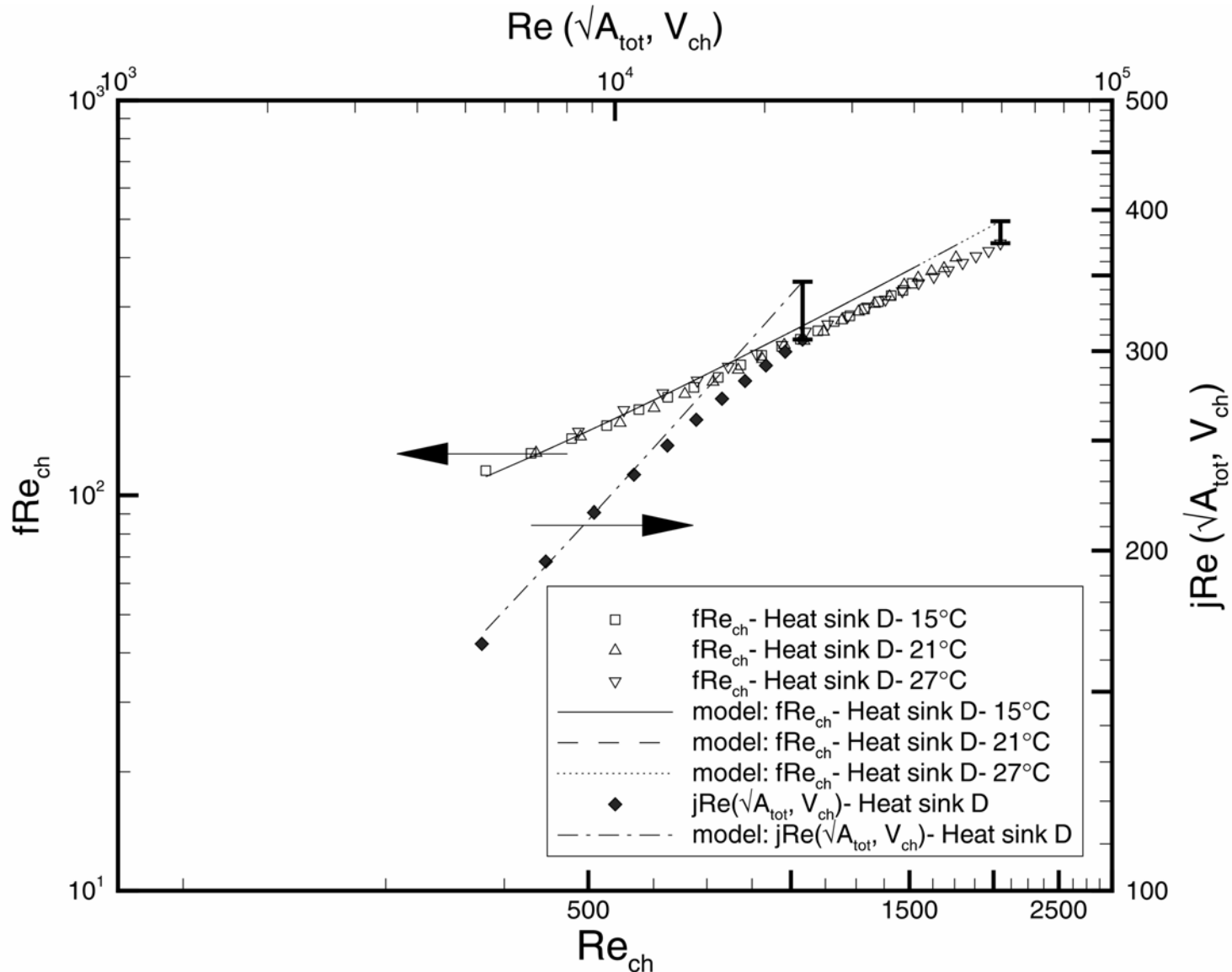
Model Validation – Heat Sink B



Model Validation – Heat Sink C



Model Validation – Heat Sink D



Summary and Conclusions

- Combined experimental and analytical study of pressure drop and thermal resistance in liquid-cooled heat sinks
- Pressure drop model from hydraulic resistance network
- Heat transfer model based on plain duct flow in equivalent channels
- Good agreement between model and data $< 15\%$ RMS
- Models provide starting point for design improvements
 - Parametric studies
 - Sensitivity analyses